

# P-30

## FINE COMPOUND & SWIRL REMOVER



**Swirl Remover & Polish:** A specially formulated super fine compound designed to polish out paint imperfections on all paint finishes and residual swirl marks on problem colour dark paint finishes.

**Versatile:** P-30 was formulated for paint rectification by either standard or pneumatic polishing machines on metal plastic and carbon substrates with a clear-coat finish, mostly found on performance and prestige vehicles: e.g. Colour coded bonnets, bumpers, wings, seat backs and interior trims.

**For use on:** All automotive paint systems including, cellulose, single component and 2-pack acrylic clear-coats, MS/HS paint systems, ceramic clear coats, UV clear coats, waterborne clear coats.

**Paint-Shop Safe:** Surf-ACE P-30 is silicone AND wax free.

**Easy to Use:** Easy to apply and quick to buff.

**Deep Shine:** Produces a superb high gloss finish.

**Health & Safety:** Silica Free. Non-flammable.

**For Best Results: For conventional polishing:** Use Machine Speed: 1000 - 2000 (free running) speed with Surf-ACE Polishing Pads. **Standard Lambswool** for extra cut. P1500-P2000

**Orange foam** for P3000 Swirl removal

**Black Foam** for Hologram removal.

For use with **Pneumatic Machine:** typically machine speed of 5000 rpm

**For vertical surfaces:** P-30 can be applied to the pad and/or directly onto the panel. **For horizontal surfaces:** P-30 can be applied to the pad and/or directly onto the panel.

1. Apply P-30 polish to paint surface and spread to a thin even layer, using the polishing pad.

When using a standard polishing machine, polish up the paint surface, reducing the pressure as the film starts to clear.

2. When using a Pneumatic machine, polish up paint surface IN SHORT BURSTS (WHEN USED AT HIGH SPEED), reducing the pressure as the film starts to clear.
3. Continue to float the surface with unpressured pad and when clear finally remove any trace residues using Surf-ACE Micro-ACE Polishing Cloth (#0225).

**NB. For swirl removal it is essential to keep polishing pads clean, and separate from compounding pads. Any dust or compounding residue must be washed off vehicle before polishing.**

### Typical Specification:

Composition	: An emulsion containing inert fillers, surfactants and thickeners.
Appearance	: White
Odour	: Typical
pH	: 9.5 ± 0.5
FP	: >65°C
VOC	: 147g/l
Solubility	: Miscible in water
Shelf Life	: Minimum 2 years in ambient temperature Protect from frost.
Packaging	: 1kg

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